Dixie-Narco



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Service Bulletin # ... behrung 6, 1973

MODELS: a. For Adaptables and Automatics with "T" handles.

b. For Serpentines - with "T" handles.

SUBJECT: Flex Ace Flush Handle Cylinder (Lock).

To make the Flex Ace Lock available from Dixle-Marco to those of our customers who desire it.

ORDER: From Dixie-Narco:

a. 801,501,730.01 Flex Ace Lock with two (2) keys (Chicago #4355-19)

ORDER: From Chicago Lock
4311 West Belmont Avenue

Chicago, Illinois 60641:

- a. Pre-Loaded Coder 4301-51B for Chicago #4355-19 Flex Ace Flush Handle Cylinder.
- b. If the customer has never used any Flex-Ace Locks, then the following additional items should be ordered:
 - 1. 4301-52B Loading tool
 - 2. 4301-51 Release Pin
- c. One (1) or more Coders may be ordered from Chicago Lock. Indicate the quantity of keys required for each coder.
- d. Dixie-Narco does not furnish the Pre-Loaded Coder since the Coder is the feature that makes the Flex-Ace Lock exclusive.

ADDITIONAL INFORMATION:

CHANGING KEY COMBINATIONS The new Flex-Ace lock enables you to quickly change the tumblers of the lock without removing the lock from the cabinet. Here's how it works.

YOU CAN ORDER a new tumbler combination from the factory, which is shipped to you in a disposable plastic pre-loaded coder, and a key cut to the new combination. It is recommended that extra coders and keys be kept available for immediate change of combination if necessary.

PRE-LOADED **CODER** 4301-51 B

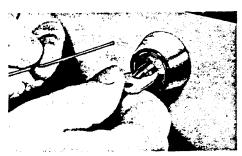


4301-54 RELEASE PIN

AFTER UNLOCKING THE LOCK with the original key, you then follow the simple instructions for removing the lock cap with the release pin, extracting the old tumblers and inserting the new ones by using the loading tool.

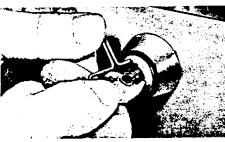
HERE'S ALL YOU DO:

1 Insert key and rotate to unlocked position.



5 Insert new coder containing tumbiers.

2 Insert release pin, press in firmly, and rotate to release position.



6 Insert prong end of loader tool and press in firmly.

3 Remove key. Use hooked end of release pin to remove Cap.





7 Remove empty coder and loader tool as one. Be certain all seven tumblers are in place.

4 Insert magnet end of loader tool and be certain to remove tumblers.





8 Replace cap. insert new key, press cap in firmly, and rotate to locked position.